

Reductions of *Listeria monocytogenes* on coldsmoked and raw salmon fillets by UV-C and pulsed UV light

Askild Holck and Even Heir, Nofima

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Criteria for Listeria mitigation strategies on salmon

- ➤ Effect on *L. monocytogenes* (kill + inhibition)
- ➤ Robust effect under industry conditions
- ➤ Suitable for high throughput processing
- >Approved for use
- ➤ Consumer acceptance
- ➤ No negative sensory effects
- > Provide cost-benefit



Interventions for salmon

Interventions/technologies	Reported effects on	Salmon of relevance
	Listeria	for treatment
	(kill/growth inhibition)	
Chemical		
Organic acids/salts	Growth inhibition	Fresh, smoked
Oxidative compounds	Kill: 0-99% reduction	Fresh
Lauryl arginate	Kill: 0-99% reduction	Smoked
Epsilon polylysine	Kill: 90% reduction	
Liquid smoke	Kill + Growth inhibition	Smoked
Biological		
Bacteriophages	Kill: 50-99.9%	Fresh, smoked
Protective cultures/	Growth inhibition	Fresh, smoked
bacteriocins	(Protective cultures)	
	Kill (Bacteriocins)	
Physical		
Ultraviolet light (UV-C)	Kill: 0-99% reduction	Fresh, smoked
Pulsed UV Light	Kill: 90-99% reduction	Fresh, smoked



Testing for reduction of *L. monocytogenes* by UV light



quantified on petri dishes

salmon

UV-light sources

Continuous UV-C light



254 nm

6 cm from light source 10 mW/cm²

$$5 s$$
, $10 s$, $30 s$, $1 min$, $5 min$
 $\downarrow \qquad \downarrow \qquad \downarrow \qquad \downarrow$
 $0.05 \qquad 0.1 \qquad 0.3 \qquad 0.6 \qquad 3.0 \text{ J/cm}^2$

High intensity pulsed UV light

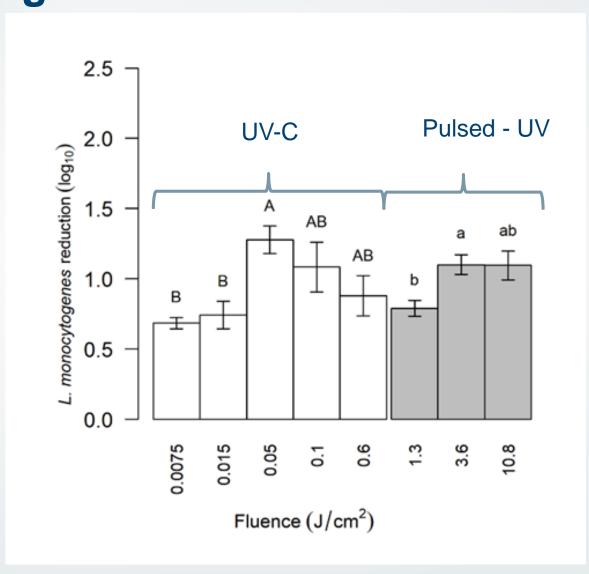


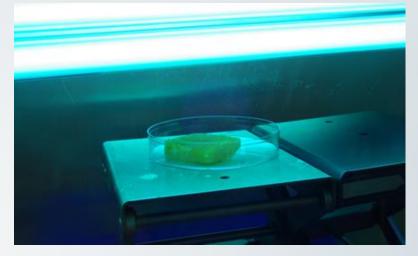
200-1100 nm 54% in UV spectrum

Single pulse 6.5 cm from light source

Low pulse (L), High pulse (H),
$$H \times 3$$
, $H \times 5$
 \downarrow \downarrow \downarrow
1.25 3.6 10.8 18.0 J/cm²

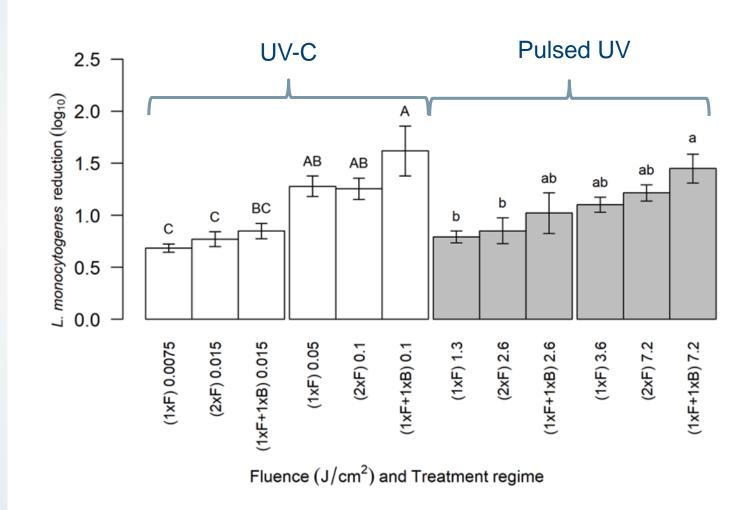
Reductions of *L. monocytogenes* by UV-C and pulsed UV light on smoked salmon





- 0.7 1.3 log reduction
- Approx. same reduction for UV-C and pulsed UV
- High UV-doses provided no increase in Listeria killing

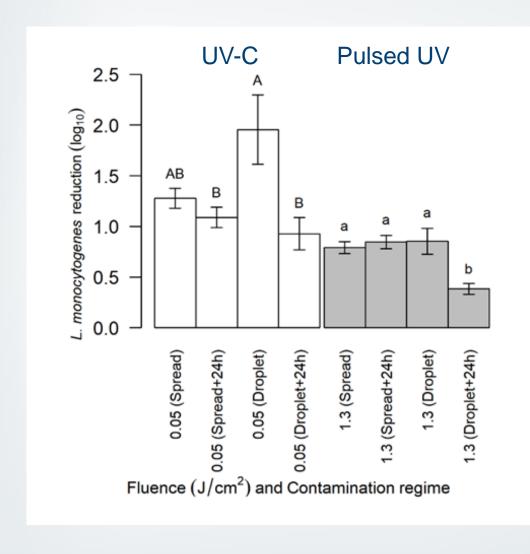
Reductions of *L. monocytogenes* by UV-C and pulsed UV light on smoked salmon, flat and bent pieces



- Better access to surface crevices on bent pieces?
- No, same results as when flat.

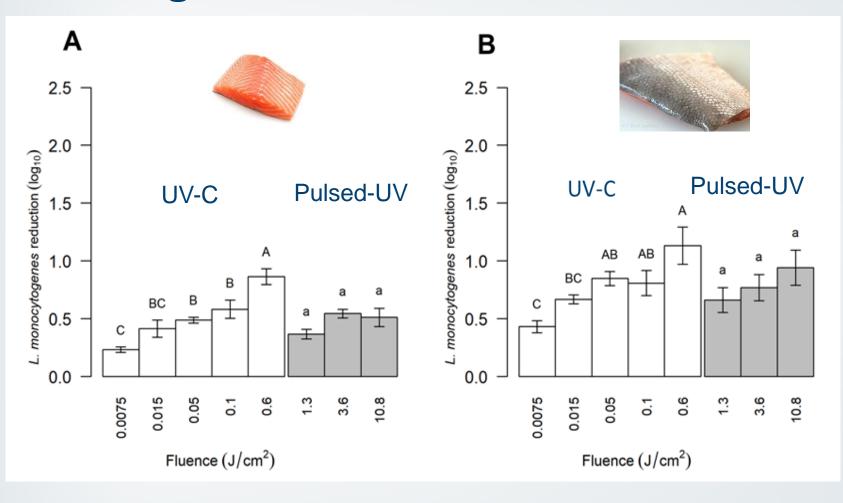
F: flat, B: bent pieces

Reductions on smoked salmon of *L. monocytogenes* applied in droplets and after 24 hour attachment



- Importance of *Listeria* remaining on surface (mimicking contamination at slaughterhouse and transport to smoking facility)
- Better kill if Listeria suspended in water droplets? (mimicking aerosol contamination)
- Same killing for cells remaining on fish for 24 h
- Better killing in droplets immediately than after 24 h

Reductions of *L. monocytogenes* by UV-C and pulsed UV light on raw salmon



Muscle surface

Skin side

- Up to1 log (90%) reduction
- Small differences UV-C vs. pulsed UV
- Less reduction on raw muscle than skin side



Sensory analyses of UV-C and pulsed UV treated smoked salmon



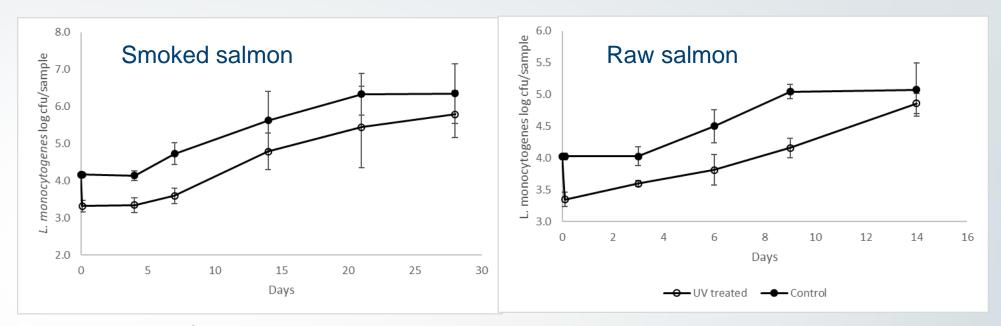
Consumer test

- 40 consumers
- UV-C and pulsed UV
- Odor and appearance
- No sensory changes

Descriptive test

- Trained sensory panel
- 9 panelists
- UV-C
- 22 attributes
- Insignificant changes

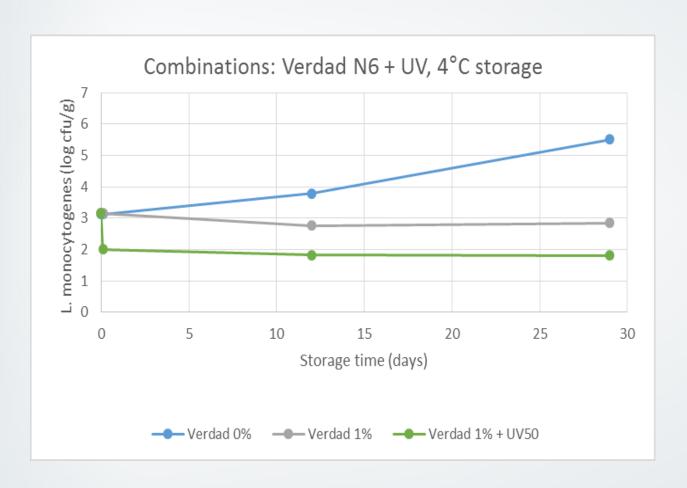
Growth of L. monocytogenes on salmon muscle after UV-C treatment



0.050 J/cm² UV-C, vacuum packed, stored at 4°C

- 0.7 0.9 log reduction
- Similar growth rate of UV surviving cells as control cells
- UV treatments => Large extension of shelf life
- Need of growth inhibition in addition to killing

Killing and growth inhibition by combining Verdad and UV-light (50 mJ/cm²) on unsliced cold-smoked salmon



For unsliced salmon

- 1 log (90%) reduction in L.
 monocytogenes obtained by UV-C
 treatment (50 mJ/cm²)
- Complete growth inhibition with 1 % Verdad N6

Regulations on the use of UV light in EU and USA on foods

EU UV-C

- Regulated as novel food (new production process after may 15,1997, with changes in nutritional value, metabolism or undesirable compounds)
- · Approved: milk, bread
- When we asked EU: No UV-C legislation, can be used freely
- UV-C restrictions in Germany: only water, fruit, vegetable products and hard cheeses

EU Pulsed UV (Unclear situation, novel food??)??

USA UV-C

- Limited to high fat containing food, water, juice, milk, baking yeast
 USA pulsed UV
- Approved up to 12 J/cm² on food surfaces (FDA)

Possible uses of UV light in the salmon industry

Decontamination of production area

- Air disinfection
- Whole room disinfection



Conveyor belts, slicing machines,...

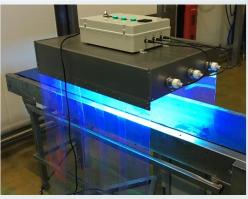
Decontamination of food surfaces



UV-C in cheese factory, Portugal



UV lamp for conveyor belts



Conveyor for UV treatment of food

Slicer with UV light at ten positions to reduce crosscontamination of foods



Arrows indicate where the slicer may be contaminated.

UV lights mounted to continuously decontaminate conveyor belts

Conclusions

- Listeria is often found on smoked salmon products
- UV light can contribute to Listeria reduction
- UV light gives limited reduction, but contamination levels are often low (~1 cfu/g), so UV light leads to reduction in risk
- UV light gives extended shelf life
- UV kills, surviving bacteria may grow
- Growth depends on processing (smoking and temperature)
- UV light (killing) can be used in combination with other growth inhibition strategies





